

## Solar Barque Print Model Package



Model File Download

### Overview

This package contains all the 3D modeling files (.STLs) you will need to print your own copy of the Solar Barque insert for the Pharaoh's Edition of Ra from 25th Century Games. This insert has been designed by Ray Price and is available from [www.storeallthebits.com](http://www.storeallthebits.com)

If you have any questions regarding the contents of this package or printing, please email us at: [ray@storeallthebits.com](mailto:ray@storeallthebits.com)

Please consult the [Solar Barque Tips and Tricks for our 25th Century Games Pharaoh Edition of Ra](#) page for important information about how to pack the game box, as well as any other information that is added regarding the insert.

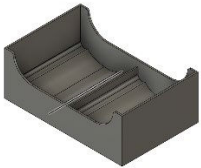
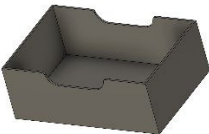
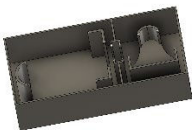

## Licensing

This package of files, identified in the “Print Files” section below, has a non-commercial, personal use only license. These designs are protected by copyright, and you are granted the right to use these files to print them strictly for personal use. You are prohibited from receiving any money, trade, or compensation for these files as well as the 3D prints generated from these files.

The following activities are prohibited:

- Selling or renting the files
- Transferring files to someone else
- Selling or receiving compensation for physical prints made from the files
- Sublicensing the files
- Posting the files to peer networking sites, discussion boards, and/or file catalogs of any nature (including but not limited to Thingiverse, TurboSquid, Shapeways, myminifactory, or any other similar site)

## Print Files

Image	STL File Name	Print Qty	Notes
	RA-BidTile-Base-A	1	
	RA-BidTile-Lid-A	1	
	RA-MeepleTray-Base-B	1	
	RA-ScoreTilesTray-A	2	

## Printing Parameters

The following printing parameters should cover the general / basic parameters necessary for printing the models. If you have any questions, please email [ray@storeallthebits.com](mailto:ray@storeallthebits.com)

Parameter	Value	Notes
<b>Extrusion Width</b>	0.5mm	Walls are generally sized as multiples of 0.5mm
<b>Layer Height</b>	0.2mm	
<b>Top Solid Layers</b>	4	
<b>Bottom Solid Layers</b>	3	
<b>Outline Perimeter Shells</b>	3	
<b>Infill</b>	25%	
<b>Supports</b>	No	(unless noted in the Print Files section above)